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Well-Defined Diblock Macromonomer with a Norbornene Group at Block Junction: Anionic Living **Linking Synthesis and Ring-Opening Metathesis Polymerization**

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Macromonomers are important precursors for supermolecular construction and have been utilized broadly in the syntheses of branched macromolecular architectures and a variety of polymer materials. 1-6 Two general methods have been used in the preparation of macromonomers: (a) polymerization from a monomer-based initiator^{7–13} or chain transfer agent^{14,15} and (b) terminal functional group transformation of polymer chains, 16-18 such as end-capping of living polymers, 19-23 to introduce monomer functionalities. The resulting macromonomers typically have a monomer functionality bonded with one polymeric chain. Homopolymer-based macromonomers with inchain monomer functionalities have been obtained via monomerbased bifunctional initiators or coupling agents, and polymerization of such homopolymerizable macromonomers has produced either brush polymers with relatively high grafting densities 11,12 or graft copolymers with special grafting structures. 19,20 On the other hand, several examples of macromonomers with 1,1diphenylethylene (DPE) functionalities carrying compositionally different polymeric chains have been reported by Hirao and co-workers. ^{21–23} These macromonomers were synthesized by endcapping of living anions at the block or star junctions of diblock or miktoarm star copolymers using DPE-based alkyl bromides. Because the DPE group is non-homopolymerizable,²⁴ these macromonomers would not serve as precursors for brush polymers but were further used for the preparation of asymmetric star copolymers based on anionic living linking chemistry of DPE functionalities. ^{21–23} Hadjichristidis and co-workers have also used DPE-functionalized macromonomer to prepare miktostarbased macromonomers and graft copolymers. ²⁵ However, to our best knowledge, well-defined diblock macromonomers that possess homopolymerizable monomer functionality at the block junction have not been reported. These macromonomers are of interest because they can be converted into novel "double-brush" copolymers in which each main chain repeat unit carries a diblock graft at the block junction, and potentially the unusual copolymers may further self-assemble into a variety of unique nanostructures. Brush copolymers converted from diblock macromonomers with terminal monomer functionality generally have core-shell morphologies.^{9,26}

Herein we report a living linking method for the preparation of such a macromonomer and its transformation into "doublebrush" copolymers (Figure 1). The macromonomer synthetic

method is based on the terminal functionalization reaction of a living polymer with a monomer-functionalized living linking agent, followed by polymerization of a second monomer initiated by the resulting ω -monomeric macroinitiator. The norbornene (NB) group was selected as the monomer functionality of macromonomer because its high reactivity in ring-opening metathesis polymerization (ROMP) allows for high conversions of macromonomers. ^{9–11,14–16} Because of the high stability of NB group under typical anionic polymerization conditions as reported by Héroguez et al., 9,10 and the broad application of anionic living linking chemistry of DPE in the preparation of well-defined complex copolymers, 21-24,27-30 a NB-functionalized DPE agent (1) was used as the linking agent to covalently connect NB group to diblock copolymer chain at the block junction. The preparation of 1 was described in our previous publication.30

As the first step of the macromonomer synthesis, a poly(styryl d_8)lithium (2) was prepared by anionic polymerization of styrene d_8 (St- d_8) using sec-butyllithium (s-BuLi) as initiator in benzene at room temperature ($[St-d_8]_0$: $[s-BuLi]_0 = 10.0$). The polymerization was allowed to proceed for 30 min to complete conversion (DP_{n,calcd}: 10.0). A small amount of polymerization solution was withdrawn and terminated by methanol. On the basis of matrixassisted laser desorption/ionization time-of-flight mass spectrometry (MALDI-TOF MS) analysis of the resulting methanolterminated adduct, 2 was shown to have a $M_{\rm n}$ of 1250 Da (corresponding to a DP_{n,MALDI} of 10.6) and a low PDI of 1.10 (Figure S1). As the second step of the macromonomer synthesis, addition reaction of a solution of 2 with an excess of 1 (1.27 equiv) was conducted at -78 °C in THF for 1 h to obtain a NBfunctionalized poly($St-d_8$)-based 1,1-diphenylalkyllithium (3). The $-CH_2O(CH_2)_{10}$ - spacer of 1 can reduce unfavorable steric influence on NB group and help to maintain the high ROMP reactivity of the resulting macromonomer. Quantitative formation of 3 was confirmed in a control experiment through a derivative of 3 formed by end-capping of 3 with ethylene oxide, followed by termination with methanol (see Supporting Information for details). As the final step of the macromonomer synthesis, anionic polymerization of 2-vinylpyridine (2-VP) was performed in THF at -78 °C, using 3 as the macroinitiator in the presence of lithium chloride ($[LiCl]_0$: $[3]_0 = 10$). To obtain similar lengths of heterochains in the resulting macromonomer 4, 10.6 equiv of 2-VP relative to macroinitiator 3 was used. Lithium chloride was added to obtain high initiation efficiency and decrease the rate constant ratio of propagation to initiation for anionic polymerization of 2-VP. 31,32 The polymerization was allowed to proceed for 1 h to complete conversion. After the polymerization, the reaction solution was passed through silica gel to remove lithium chloride, followed by precipitated in pentane, to give 4 in 90% isolated yield.

The molecular structure of 4 was verified through its characteristic ¹H NMR resonances (Figure 1b, top plot), including resonances of norbornenyl alkene protons a and b (from 1) at 6.12, 6.05, and 5.93 ppm, methylene protons c and d (C H_2 OC H_2 , from the $-CH_2O(CH_2)_{10}$ - spacer of 1) at 3.53-2.92 ppm, methyl protons e and f (from 2, at the α -end of poly(St- d_8) chain) at 0.78-0.52 ppm, and aromatic protons g (from poly(2-VP) chain, on the α -carbon of pyridine nitrogen atom) at 8.66–7.95 ppm. Although the intensity of the resonances of norbornenyl alkene protons a and b could not be accurately determined due to their overlap with adjacent resonances, the integration area ratio

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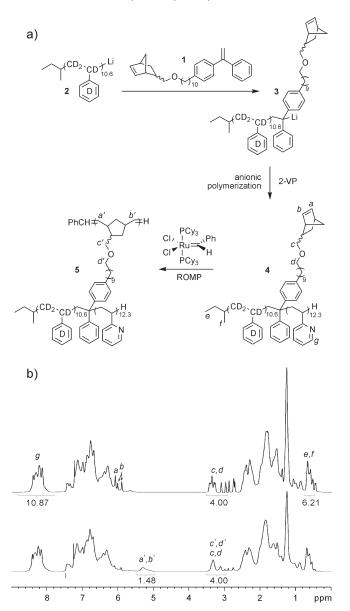


Figure 1. (a) Anionic living linking synthesis and ROMP of novel macromonomer **4**. (b) 600 MHz ¹H NMR spectra of macromonomer **4** (top) and its ROMP solution (for entry **5c** in Table 1).

of 4.00:6.21 for resonances of protons c and d to resonances of protons e and f agreed with the number ratio of corresponding protons of 4:6 within experimental error, indicating that each macromonomer molecule has quantitatively one poly(St- d_8) chain. Based on the integration area ratio of 4.00:10.9 for resonances of protons c and d to resonances of protons g, a DP_n of 10.9 for the poly(2-VP) chain of 4 was deduced.

MALDI-TOF MS analysis gave molecular weight information on 4, including a $M_{\rm n}$ of 2950 Da and a low PDI of 1.08 (Figure 2). Based on a DP_n of 10.6 for the poly(St- d_8) chain of 3, the $M_{\rm n,MALDI}$ of 4 indicated a DP_n of 12.0 for its poly(2-VP) chain. This DP_{n,MALDI} was in good agreement with the DP_{n,NMR} value of 10.9, and both values were close to the theoretical DP_n value of 10.6 for the poly(2-VP) chain of 4, suggesting well-controlled anionic polymerization of 2-VP. The low PDI of 1.08 for 4 by MALDI-TOF MS further supports a high initiation efficiency of 3 and a fast initiation relative to propagation in anionic polymerization of 2-VP. Relative to linear polystyrene standards, GPC measurement gave a M_n of 2360 Da and a low PDI of 1.05 for 4. Its PDI_{GPC} agreed with PDI_{MALDI}. The $M_{n,GPC}$ of 4 was

Table 1. ROMP of Macromonomer 4^a

		conversion (time)				
entry	[4] ₀ /[I] ₀	¹H NMR	GPC	$M_{n,calcd}^{b}$ (kDa)	$M_{n,GPC}^{c}$ (kDa)	PDI^{c}
5a	10	94% (4h)	94% (12 h)	27.8	11.7	1.15
5b	25	88% (4h)	88% (12h)	64.9	20.4	1.13
5c	50	74% (6 h)	77% (12h)	114	40.6	1.19

^aInitiator: RuCl₂(CHC₆H₅)[P(C₆H₁₁)₃]₂; solvent: CDCl₃; room temperature. ^b $M_{\rm n,calcd,5} = (M_{\rm n,MALDI,4} \times {\rm conv_{GPC}} \times [4]_0/[I]_0) + 91.$ ^cBy GPC relative to linear polystyrenes.

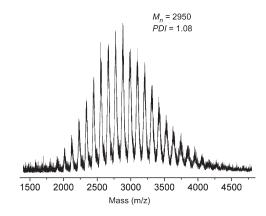


Figure 2. MALDI-TOF MS spectrum of macromonomer **4** (linear mode; matrix: 2,5-dihydroxybenzoic acid).

considerably lower than the correspondent $M_{n,MALDI}$ value as expected for the structure of **4** having a significant side chain at the block junction.

ROMP of macromonomer 4 with its novel structure gave poly(4), i.e. 5, having unique double-brush architecture with each main-chain repeat unit carrying a diblock graft at block junction (Table 1). A series of polymerization experiments of 4 were carried out at room temperature using a commercially available Grubbs' catalyst, $RuCl_2(CHC_6H_5)[P(C_6H_{11})_3]_2$, ³³ as the initiator $([4]_0:[I]_0 = 10, 25, 50)$. To monitor readily the ROMP process by ¹H NMR spectroscopy, deuterated chloroform was used as the polymerization solvent. With the progress of ROMP, macromonomer 4 was converted into 5, as indicated by the decrease in intensities of ¹H NMR resonances of the norbornenyl alkene protons a and b of 4 at 6.12, 6.05, and 5.93 ppm, along with the appearance of ${}^{1}H$ NMR resonance of the alkene protons d' and b'of poly(NB)-based backbone of 5 at 5.49-5.03 ppm (Figure 1b, bottom plot). The resonance intensities of these alkene protons from 5 were further compared with the entire resonance intensities of methylene protons c and d from 4 and c' and d' from 5 at 3.54-3.05 ppm to determine conversions of 4. After 4-6 h of polymerization, high macromonomer conversion (74–94%) was observed by ¹H NMR analysis of each trial, although the conversion dropped with increased molar feed ratio of macromonomer 4 to initiator. Then no appreciable increase in macromonomer conversion could be detected with further increase of polymerization time. Finally, all trials were terminated with ethyl vinyl ether after 12 h of polymerization and analyzed by GPC calibrated with linear polystyrenes. Based on the integration area of the GPC peak of 5 relative to the sum of integration areas of both 4 and 5, GPC analysis of the resulting polymerization solutions confirmed the high conversion of 4 in each trial (Figure 3), and the excellent agreement between GPC measurements and ¹H NMR measurements in macromonomer conversion suggests no appreciable occurrence of side reactions for 4 under the ROMP conditions. Well-controlled ROMP behavior of 4 was indicated by the monomodal GPC traces of 5 with low polydispersity values (1.13–1.19). However, the apparent $M_{\rm n}$

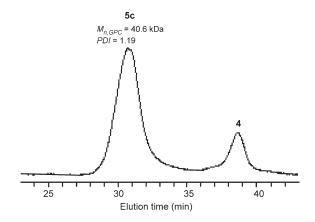


Figure 3. GPC curve for a sample from a ROMP solution of macromonomer 4 (entry 5c in Table 1).

values of **5** by GPC were only 31-42% of the calculated $M_{\rm n}$ values ($M_{\rm n,calcd,5} = (M_{\rm n,MALDI,4} \times {\rm conv_{GPC}} \times [4]_0/[I]_0) + 91$), in agreement with the unusual compactness of densely grafted structure of **5** relative to linear structure of polystyrene standards. ^{12,14}

In summary, a novel macromonomer with a NB group carrying a diblock copolymer chain at block junction was synthesized by using an NB-functionalized DPE agent as linking agent in anionic polymerization, and its high polymerization reactivity in ROMP was established. The synthetic strategy of the macromonomer via a monomer-functionalized macroinitiator intermediate can be further extended by applying a range of combinations of monomer functionalities and polymerization systems³⁴ as well as linking chemistry.^{35–38} The poly(macromonomer)s derived from such a novel macromonomer possess unique "double-brush" architectures with each main-chain repeat unit carrying two blocks with diverse properties. The macromonomer potentially may also serve as a comonomer for the preparation of a broad variety of grafted architectures with interesting structural features.

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Supporting Information Available: Synthetic and other experimental details. This material is available free of charge via the Internet at http://pubs.acs.org.

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